

POLİGON KAYNAK MAKİNELERİ

OPW 500 TECHNICAL SPECIFICATIONS	
Loading Dimensions	500 mm max, 60 mm min.
Pole Steel Quality	ST37, ST46, ST52
Number of Sides	8 to 16 angle
Hydraulic Capacity	6,5 tons for each axis
Driving Speed	5 meters / min. without welding operation.
Welding Speed	Can be adjustable (depends on welding unit capacity)
Loading Side	5 pcs V-type stands (price included)
Unloading Side	5 pcs V - type height adjustable stands (price included)
Driving Control	By torque controlled drive inverter
Number Of Axes	3 ax for presses 1 for driven axis
Positioning	Via hydraulic proportional flow control.
Cnc Control	ABB Next Move (BALDOR)
Electrical Hardware	Omron, Schneider, Weid - Müller, Merlin - Gerin, 1st class electrical cabinet
Programming And Setup	Via touch operator panel
Hydraulic Hardware	ARON (Italy)
Path Control	Mechanincal sliding type controlled by operator
Dimension	2350x1700x1230 mm
Weight	2400 Kg
Operating Voltage	380,410,440,460 volts 50-60 Hz.
Power Consumption	15 Kwatt max.
Air Condition For Electrical Cabin.	Rittal (optional)
Welding Unit	Optional (Lincoln mig welding machine)

OPW 750 TECHNICAL SPECIFICATIONS	
Loading Dimensions 750 W	750 mm max, 100 mm min.
Pole Steel Quality	ST37, ST46, ST52
Number of Sides	8 to 16 angle
Hydraulic Capacity	8,5 tons for each axis
Driving Speed	5 meters / min without welding operation.
Welding Speed	Can be adjustable (dependson welding unit capacity)
Loading Side	5 pcs V-type stands
Unloading Side	5 pcs V type height adhustable stands
Driving Control	By torque controlled drive inverter
Number Of Axes	3 ax for presses 1 for driven axis
Positioning	Via hydraulic proportional flow control.
Cnc Control	ABB NEXT MOVE (BALDOR)
Electrical Hardware	Omron, Schneider, Weid - Müller, Merlin - Gerin, 1st class electrical cabinet
Programming And Setup	Via touch operator panel
Hydraulic Hardware	ARON (Italy)
Path Control	Mechnanincal slidings type controlled by operator
Dimension	2700x22000x1230 mm
Weight	2400 Kg
Operating Voltage	380,410,440,460 volts 50-60 Hz.
Power Consumption	15 KW maximum
Air Condition For Electrical Cabin.	Rittal (optional)
Welding Unit	Optional (Lincoln mig welding machine)